Work Order ID 87095

87095

July-10-12 3:13:15 PM

Item ID: D412-742-013 **Accept** *N900040100* **Setup Start** *NS1*

Revision ID: **Stop** *NS2*

Item Name: Float Skidtube Installation

Start Date: 8/06/12 **Start Qty:** 1.00 *1*

Required Date: 8/31/12 **Req'd Qty:** 1.00 *1*

Reference:

Cust Item ID:

Customer:

Run Start *NR1*

Stop *NR2*

Approvals: **Process Plan:** P **Date:** 12-07-11 **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
IIN D412-742	E								
100		0.00							
100	DOCUMENT CONTROL								
DC	**Memo**	0.00							
Document Control	Photocopy bluefile and create labels per PPP D412-742-013		CHG007						
110	Pick Kit	0.00							
110						1			
Packaging	**Memo**	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	**Memo**	0.00							
Quality Control									

B87066

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W/O:		WORK ORDER CHANGES					
DATE	**STEP**	**PROCEDURE CHANGE**	**By**	**Date**	**Qty**	**Approval** Chief Eng / Prod Mgr	**Approval** QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

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			Initial Chief Eng	**Action Description** Chief Eng	**Sign & Date**			

NOTE: Date & initial all entries

Work Order ID 87095

87095

July-10-12 3:13:15 PM

Item ID: D412-742-013 **Accept** *N900040100* **Setup Start** *NS1*

Revision ID: **Stop** *NS2*

Item Name: Float Skidtube Installation

Start Date: 8/06/12 **Start Qty:** 1.00 *1* **Cust Item ID:**

Required Date: 8/31/12 **Req'd Qty:** 1.00 *1* **Customer:**

Reference:

Run Start *NR1*

Stop *NR2*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	**Memo**	0.00							
Packaging	Identify and pack for shipping as per PPP D412-742-013 Location: 73								12/10/12
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	**Memo**	0.00							
Quality Control									12/10/12

12.10.12

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W/O:		WORK ORDER CHANGES					
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Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

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NOTE: Date & initial all entries

Picklist Print

July-10-12 3:13:14 PM

Work Order ID: 87095

Parent Item: D412-742-013

Parent Item Name: Float Skidtube Installation

Start Date: 8/06/12 **Required Date:** 8/31/12

Start Qty: 1.00 **Required Qty:** 1.00

Comments: IPP Rev: A05.10.13New Issue KJ/JLM
IPP Rev:B 06-06-08 As per DSI9336 JLM IPP RevC 07-12-03 ECN 1072 DD verified by:JLM
IPP Rev:D 08-09-08 ecn 08-510 DD verified by:EC
IPP Rev:E 09-01-23 as per DSI9441 DD verified by:EC IPP RevF: add AN4C7A DD 10.01.13 verified by:EC IPP Rev:G 11.11.01 as per DSI9517 REV.B DD verified by:EC IPP rev:H 12.01.12 PER IIN REV.E DD VERF: IPP Rev:I add AN4C47A DD 12.03.14 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4C47A Bolt		Purchased	No			110	Each	128.0000	4	4			

Location	Loc Qty	Loc Code
ST361	128	
118451	6	
119798	2	
121009	22	
121585	2	
122012	46	
122204	50	

D412-742-043 Replacement Float Skidtube		Manufactured	No			110	Each	0.0000	1	1			
D2571 Saddle, Fwd Out 205		Manufactured	No			110	Each	15.0000	1	1			

Location	Loc Qty	Loc Code
ST	1	
11644	1	
ST425	-13	
ST432	14	
85607	8	
85883	6	
ST433	13	

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Work Order ID: 87095
Parent Item: D412-742-013
Parent Item Name: Float Skidtube Installation
Start Date: 8/06/12 **Required Date:** 8/31/12
Start Qty: 1.00 **Required Qty:** 1.00

D2572 Saddle, Fwd In 205	Manufactured	No	110	Each	7.0000	1 89322 1 ✓ JB

Location	Loc Qty	Loc Code	
ST432	7		
71107	2		
85882	5		

D2573 Saddle, Aft Out 205	Manufactured	No	110	Each	3.0000	1 86967 1 ✓ JB

Location	Loc Qty	Loc Code	
ST423	-12		
79424	0		
ST433	3		
83669	3		
ST434	12		

D2574 Saddle, Aft In 205	Manufactured	No	110	Each	3.0000	1 88740 1 ✓ JB

Location	Loc Qty	Loc Code	
ST433	3		
83671	3		

D2876 Saddle Spacer	Manufactured	No	110	Each	94.0000	2 86734 2 ✓ JB

Location	Loc Qty	Loc Code	
ST020	94		
83323	40		
83890	54		

D2877 Saddle Spacer	Manufactured	No	110	Each	104.0000	2 86890 2 ✓ JB 12/10/09

Location	Loc Qty	Loc Code	
ST020	104		
83324	3		
83891	61		
86442	40		

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Work Order ID: 87095
Parent Item: D412-742-013
Parent Item Name: Float Skidtube Installation
Start Date: 8/06/12 **Required Date:** 8/31/12
Start Qty: 1.00 **Required Qty:** 1.00

D3403-1 Bushing	Manufactured	No		110	Each	65.0000	8 8 8782 JB

Location	Loc Qty	Loc Code
ST041	15	
70696	15	
ST042	50	
80208	7	
80219	4	
85661	39	

D3403-5 Bushing	Manufactured	No		110	Each	45.0000	8 8 8683 JB

Location	Loc Qty	Loc Code
ST042	45	
85664	45	

D2747 Set Screw	Manufactured	No		110	Each	296.0000	4 4 JB

Location	Loc Qty	Loc Code
ST017	296	
79520	5	
81877	91	
86439	200	86439

D3533-1 Set Screw	Manufactured	No		110	Each	68.0000	2 2 87348 JB 12/10/09

Location	Loc Qty	Loc Code
ST053	68	
80326	2	
83892	66	

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Work Order ID: 87095
Parent Item: D412-742-013
Parent Item Name: Float Skidtube Installation

Start Date: 8/06/12 **Required Date:** 8/31/12
Start Qty: 1.00 **Required Qty:** 1.00

AN4C6A Bolt	Purchased	No	110	Each	399.0000	16	16	122800 ✓ JB

Location	Loc Qty	Loc Code
FG	4	
103344	4	
ST356	395	
116704	2	
120423	1	
121657	392	

AN4C53A Bolt	Purchased	No	110	Each	105.0000	4	4	✓ JB

Location	Loc Qty	Loc Code
ST361	105	
122193	99	122193
122194	6	

AN4C52A BOLT	Purchased	No	110	Each	8.0000	4	4	122518 ✓ JB

Location	Loc Qty	Loc Code
ST361	8	
117688	6	
120364	2	

AN6C12A BOLT	Purchased	No	110	Each	48.0000	8	8	122808 ✓ JB 12/10/09

Location	Loc Qty	Loc Code
ST341	48	
121541	7	
122204	41	

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Work Order ID: 87095
Parent Item: D412-742-013
Parent Item Name: Float Skidtube Installation

Start Date: 8/06/12 **Required Date:** 8/31/12
Start Qty: 1.00 **Required Qty:** 1.00

D3672-3 Phenolic Washer	Manufactured	No		110	Each	1,275.0000	32	32 ✓ JB

Location	Loc Qty	Loc Code
ST060	1275	
84361	275	
84432	500	
86517	500	86517

AN960C416L NAS 1149C0432R WASHER	Purchased	No		110	Each	0.0000	32	32 ✓ 121255 JB
D3672-9 Phenolic Washer	Manufactured	No		110	Each	308.0000	8	8 ✓ JB

Location	Loc Qty	Loc Code
ST060	308	
81763	308	81763

NAS1149C0632R WASHER	Purchased	No		110	Each	183.0000	8	8 ✓ JB

Location	Loc Qty	Loc Code
ST297	183	
119736	2	
120308	1	
121825	180	121825

D3672-11 Phenolic Washer	Manufactured	No		110	Each	203.0000	8	8 ✓ JB 12/10/09

Location	Loc Qty	Loc Code
ST060	203	
77483	203	77483

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Work Order ID: 87095
Parent Item: D412-742-013
Parent Item Name: Float Skidtube Installation
Start Date: 8/06/12 **Required Date:** 8/31/12
Start Qty: 1.00 **Required Qty:** 1.00

MS21043-4 Nut	Purchased	No	110	Each	1,766.0000	29	29	✓ JB

Location	Loc Qty	Loc Code
FG	40	
104603	40	
ST301	726	
119546	4	
121162	282	
121652	440	
ST318	1000	
122141	1000	

122141

D3403-3 Bushing	Manufactured	No	110	Each	52.0000	8	8	✓ JB

5X 88783
3Y B85662

Location	Loc Qty	Loc Code
ST042	52	
85662	52	

D3405-041 Lug Assembly	Manufactured	No	110	Each	13.0000	1	1	✓ JB

87370

Location	Loc Qty	Loc Code
ST478	13	
62227	2	
77000	2	
83370	3	
83896	6	

D3405-043 Lug Assembly	Manufactured	No	110	Each	8.0000	1	1	✓ JB 12/10/09

89214

Location	Loc Qty	Loc Code
ST478	8	
82038	1	
83897	7	

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Picklist Print.

July-10-12 3:13:15 PM

Work Order ID: 87095
Parent Item: D412-742-013
Parent Item Name: Float Skidtube Installation

Start Date: 8/06/12 **Required Date:** 8/31/12
Start Qty: 1.00 **Required Qty:** 1.00

AN4C7A Bolt	Purchased	No		110	Each	123.0000	4	4 ✓ JB

Location	Loc Qty	Loc Code	
ST356	123		
109147	123		109147

D3407-041 Tow Ring	Manufactured	No		110	Each	1.0000	1	1 ✓ JB 12/10/11

Location	Loc Qty	Loc Code	
ST463	1		
82068	1		

D3417-3 Washer	Manufactured	No		110	Each	21.0000	2	2 ✓ JB

Location	Loc Qty	Loc Code	
FG	9		
33519	9		
ST042	12		
80225	12		

D3456-1 Washer	Manufactured	No		110	Each	214.0000	1	1 ✓ JB 12/10/29

Location	Loc Qty	Loc Code	
FG	7		
25701	7		
ST044	207		
80252	1		
81876	14		
83584	92		
85223	100		85223

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Work Order ID: 87095
Parent Item: D412-742-013
Parent Item Name: Float Skidtube Installation
Start Date: 8/06/12 **Required Date:** 8/31/12
Start Qty: 1.00 **Required Qty:** 1.00

AN3C37A BOLT	Purchased	No		110	Each	154.0000	1	1 122843 ✓ JB SD

Location	Loc Qty	Loc Code	
ST324	50		
122204	50		
ST354	104		
116874	11		
117010	2		
120422	3		
121068	36		
121584	2		
121585	50		

AN3C40A BOLT	Purchased	No		110	Each	20.0000	1	1 ✓ JB SD

Location	Loc Qty	Loc Code	
ST354	20		
114442	20		114442

AN3C41A BOLT	Purchased	No		110	Each	211.0000	1	1 ✓ 122843 JB 12/10/09

Location	Loc Qty	Loc Code	
FG	4		
103324	4		
ST354	207		
121013	26		
121313	80		
121689	1		
122241	100		

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Parent Item: D412-742-013
Parent Item Name: Float Skidtube Installation

Start Date: 8/06/12 **Required Date:** 8/31/12
Start Qty: 1.00 **Required Qty:** 1.00

AN3C42A BOLT		Purchased	No		110	Each	69.0000	1	1 ✓ JB

Location	Loc Qty	Loc Code
ST354	69	
106176	1	
120464	1	
121103	17	
122241	50	122241

AN3C43A BOLT		Purchased	No		110	Each	61.0000	4	4 ✓ JB

Location	Loc Qty	Loc Code
ST354	61	
114455	2	
119673	1	
120465	58	120465

AN3C46A BOLT		Purchased	No		110	Each	51.0000	5	5 ✓ 123116 JB

Location	Loc Qty	Loc Code
ST355	51	
120447	3	
122204	48	

AN960C10L washer	NAS1149C0332R	Purchased	No		110	Each	21.0000	26	26 ✓ 123248 JB 12/10/09

Location	Loc Qty	Loc Code
ST	21	
107534	21	

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Work Order ID: 87095
Parent Item: D412-742-013
Parent Item Name: Float Skidtube Installation

Start Date: 8/06/12 **Required Date:** 8/31/12
Start Qty: 1.00 **Required Qty:** 1.00

MS21043-3 Nut	Purchased	No		110	Each	1,086.0000	13	13

122993 ✓ JB 12/10/09

Location	Loc Qty	Loc Code	
FG	72		
103691	72		
ST301	1014		
118077	2		
118614	12		
118686	30		
119758	20		
121255	93		
121708	857		

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